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Chain lock**Technical field**

5 The invention relates to a chain lock for link chains having two lock parts which can be displaced by limited amounts with respect to each other in the longitudinal direction of the lock in order to open and close the lock and in each case have two ends which are connected
10 to each other via a longitudinal web and of which in each case one forms a stud having a retaining web extending over part of the circumference of the stud and in each case one is provided with a recess serving to receive the stud and having a retaining groove for
15 the retaining web.

Prior art

A chain lock of the above type is disclosed in
20 DE 199 14 014 C2. In the case of the known chain lock, the retaining stud is provided, as in the case of other similar chain locks known, for example, from DE patent 23 54 028, with an individual retaining web and an individual retaining groove assigned to the retaining
25 web, the supporting surface of the retaining web, which supporting surface serves to transmit transverse forces, and the mating surface of the retaining groove, which mating surface interacts with said supporting surface, being situated essentially in the longitudinal
30 central plane of the lock. As has been shown in practice, with increasing static and dynamic loading, the retaining web is the part of the chain lock which is subjected to the greatest amount of stress. Taking account of this circumstance, it has been proposed in
35 DE 26 38 443 C3 to design the retaining webs and retaining grooves in a beveled manner in order thereby to obtain an increase of the cross section of the retaining stud. However, a noticeable improvement of the strength cannot be achieved in this manner even if,

following the teaching of DE 77 05 179 U, the connecting point - as is conclusive per se - is arranged in a region of the chain link ends, over the cross section of which the local distribution of stress is more balanced. The reason for the success sought failing to materialize may be found in the fact that due to the beveled position of the retaining web and the retaining groove, the portion of tensile forces which are to be absorbed by that end of the retaining web which is directed toward the interior of the lock takes on values which lead to the retaining web tearing off in the abovementioned region.

Summary of the invention

The invention is based on the object, in the case of a chain lock of the generic type under consideration, of obtaining an increase in the static and dynamic stress by means of an optimized distribution of the forces and stresses occurring under load in the lock. The object set is achieved according to the invention by the fact that the height of the stud and of the recess is essentially equal to the inner width of the lock, and by the fact that the stud has a plurality of retaining webs and the recess has a plurality of retaining grooves.

The multistage design of the studs and recesses and the selection of a greater height of the studs and recesses in comparison to the known constructions leads to a balanced and favorable distribution of the stresses and, in particular, of the transverse forces in the coupling region of the lock parts and, as a result, makes the sought increase in strength possible.

Further features and details of the invention emerge from the subclaims and the description below of a particularly advantageous embodiment of the invention which is illustrated in the accompanying drawings.

Brief description of the drawings

In the drawings:

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fig. 1 shows the perspective view of one of two identical lock parts,
fig. 2 shows, partially in section, the side view of
10 the lock part according to fig. 1,
fig. 3 shows a section along the line III-III in fig. 2,
15 fig. 4 shows the plan view of the lock part according to fig. 2,
fig. 5 shows two lock parts in a first position,
20 fig. 6 shows the lock parts according to fig. 5 in a second position, and
fig. 7 shows the lock parts according to fig. 5 in their end position.

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Ways of implementing the invention

- The lock part 1 illustrated in figures 1 to 4 has two ends 3 and 4 which are connected via a longitudinal
30 limb 2 and of which the end 3 is provided with a stud 5 and the end 4 is provided with a recess 6 for receiving the stud 5. The stud 5 is provided with two retaining webs 7 and 8 which protrude over their entire length approximately 2 to 6 mm above the neck-shaped sections
35 9 and 10 of the stud 5. The height H of the stud 5 corresponds essentially to the inner width b_1 of the fitted chain lock (cf. figs. 2 and 7). The use of a stud 5 with just two retaining webs 7, 8 has proven

expedient, especially in the case of smaller and medium lock sizes, not least for economic considerations.

The distance a between the retaining webs 7, 8 is larger than the width b_s of the retaining webs 7, 8. Owing to the comparatively large distance a between the retaining webs 7, 8, there is sufficient space for providing a transverse hole 11 for receiving a securing pin (not illustrated in the drawing). Those curved sections of the retaining webs 7, 8 which are at the greatest risk of fracturing under load are situated in regions positioned outside the longitudinal central plane 12, i.e. in zones in which the transverse forces acting on the retaining webs 7, 8 are lower than in the longitudinal central plane.

The recess 6 serving to receive the stud 5 of a second lock part 1 has retaining grooves 13, 14, the width b_n of which corresponds essentially to the width b_s of the retaining webs 7, 8, i.e. in the same manner as the distance a' between the retaining grooves 13, 14, b_n is only a little larger than the width b_s or the distance a , so that, in the fitted state of the chain lock, a virtually play-free connection between the studs and the recesses can be assumed. In the region of the section 15 of the recess 6 a transverse hole 16 is provided which, in the fitted state of the lock, is aligned with the transverse hole 11 of a stud 5 introduced into the recess 6.

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Both the stud 5 and the recess 6 have a cross section which widens toward the interior of the lock part 1. As is apparent from fig. 4, the flanks of the stud 5 and the inner walls of the recess 6 enclose an angle α between them. This angle α is preferably 10 to 30°, but may also be smaller. The wedge-shaped design of the stud 5 and the matching shape of the recess 6 have proven advantageous in this respect because it makes it much easier to release the lock after a relatively long

period of use and the formation of frictional corrosion which generally results from this; namely a comparatively light blow of the hammer against one of the lock parts is sufficient in order to separate them
5 from each other.

The wedge shape also has a further positive effect which is explained with reference to figures 5 and 6. Figure 5 shows two identical lock parts in a position
10 which they would have to assume during joining together in the direction of the arrows 17, 18 if the flanks of the studs 5 and the inner walls of the recesses 6 were to run parallel to one another. By contrast, the conditions can be seen in fig. 6 which permit them to
15 be joined together in the direction of the arrows 17, 18 on account of the wedge-shaped design of the stud 5 and of the recess 6. By means of the wedge-shaped design of the flanks of the stud and of the side walls of the recess, the dimension l_1 in fig. 5 can be
20 increased to a value l_2 . This increase considerably facilitates the assembly of the lock in practice.